636 Series AutoSwitch HF

High Flow
Automatic
Switchover System
Pressure Switches



636-3xxx shown

The 636 Series AutoSwitch provides a continuous supply of nonflammable industrial gases at a constant delivery pressure from two high pressure banks. Standard pressure switches enable visual alarms and an optional remote alarm to notify the user of the need to replenish a depleted bank.

Advanced Features

- Balanced Main Valve High flow capacity
- Integral Line Regulator
 Stable line pressure during change over
- Variable Line Pressure
 Line pressure changeable on site
- User-Friendly Priority Valve
 One knob switches cylinder priority
- Integral Manifold System Easy installation

Applications

<u>Materials</u>

Specifications

Purging Systems

Large flow capacity to remove contaminants

Argon or Helium Shielding Gas High-pressure source Priority Valve and Line Regulator Brass barstock

Diaphragms

Fabric-reinforced neoprene

Enclosure

Acrylic powder-coated steel

Tubing and Fittings

316 stainless steel, brass, and copper

Internal Seals

PTFE

Seats

Neoprene, PTFE and Viton®

Pressure Gauges and Switches

Brass, bronze, stainless steel, and

copper

Check Valves

Brass with Viton® seals

Maximum Inlet Pressure 3,000 PSIG (210 BAR)

Temperature Range

-40 to 140°F (-40 to 60°C)

Maximum Flow

6,000 SCFH (2830 lpm)

Inlet Connection (Enclosure)

½" FPT

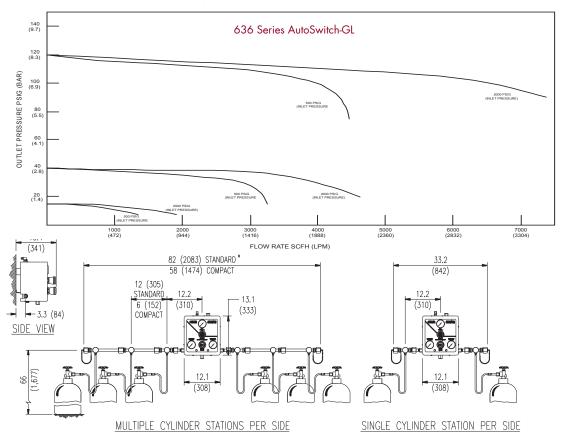
Outlet Connection

½" FPT

Weight

54 lbs. (25 kg)

Flow Performance Curves



*Additional standard manifold extensions add 12" (305 mm) per side; Additional compact manifold extensions add 6" (153 mm) per side.

Ordering Information

636	A	В	С	D	Inlet
Series 636	Outlet Pressure 1: 0-15 PSIG 2: 0-40 PSIG 3: 0-120 PSIG	Manifold Style 1: Standard Length (12" between stations) with One Cylinder/Station 3: Standard Length (12" between stations) with Two Cylinders/Stations 4: Compact Length (6" between stations) with One Cylinder/Station 6: Compact Length (6" between stations) with Two Cylinders/Stations	3: 72" Flexible Stainless Steel-lined	4: Four Stations5: Five Stations	Connection Please specify inlet connection CGA DIN 477 BS 341 and others available

Related Options

Option	Order No.	Description
Remote Alarm	Advantium Series	Provides audible and visual notification of a depleted supply bank to a remote location
Manifold Floor Stand AutoSwitch Floor Stand	830-7437 830 7439	Supports two standard length (12") manifold extensions installed consecutively Supports AutoSwitch enclosure